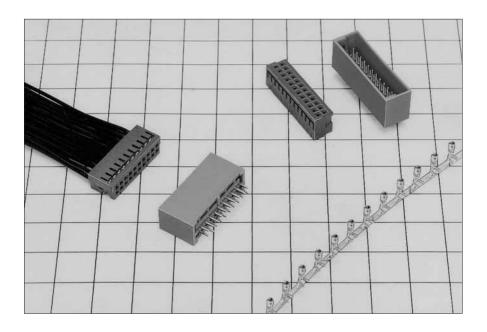
# **Connections of the Various Units and Device Interiors**

# **GT8 Series**

# — High-Pressure Connectors —

<GT8, GT8A, GT8Z and GT8E>



### Features

#### <GT8, GT8A, GT8Z>

#### **Crimp Terminals**

- Use of an air-tight dimple construction at the contact portion serves to prevent oxidation of the contact portion.
- F Connector Housing
- Terminal number markings appear in a large size in consideration of insertion processing.
- Form designed to prevent erroneous insertion.

#### **M Connectors**

- Designed with escape holes for washing liquid to escape so that secondary soiling may be prevented when the board has been washed.
- The surrounding wall of the terminal has been constructed higher than the terminal so as to prevent terminal bending.

#### The others

- The F connector housing fits entirely inside of the M connector to prevent incomplete insertion and prevents twisting and other problems. The F connector is guarded so that there is no slanting nor contact movement, and the connector is resistant to vibration.
- The color of the F connector housing and the M connector have been changed to prevent incomplete insertion.

#### **M Connectors (SMT Product)**

• Instead of using screws for board fastening, a lead reflow type of reinforced fitting is used that permits soldering at the time of reflow.

# Applications

Internal connections of mobile units and industrial equipments.

GT

GT 16

PO5G

[ 11 G

GT 17

GT 3

GT7

0 GT 18

GT 15

GT 8

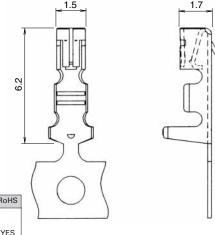
Device Interiors

HS.

# **■** F Connectors

#### Terminals



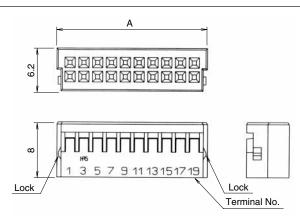


Part Number	CL No.	Material	Finish	Packaging	RoHS
GT8-2428SCF(70)	758-0001-8-70	Phosphor bronze	Tin plating	10,000 pcs. per reel	
GT8-2022SCF	758-0026-9	Phosphor bronze	Tin plating	10,000 pcs. per reel	YES
GT8E-2022SCF	758-0033-4	Phosphor bronze	Tin plating	10,000 pcs. per reel	1123
GT8B-2428SCF	758-0055-7	Phosphor bronze	Tin plating	10,000 pcs. per reel	

GT8-2428SC(70) loose terminals for hand tools are also available. There are 100 pieces per package.

#### Housing (Without Flange)

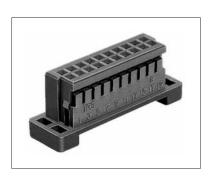


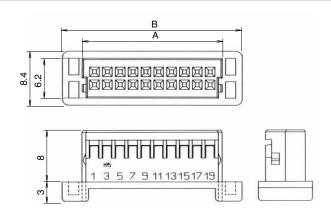


Part Number	CL No.	Material	Color	Number of positions	A dimension	Specifications	Packaging	RoHS
GT8-14DS-2C	758-0018-0			14	15.8		1	
GT8-20DS-2C	758-0003-3		Dark gray	20	21.8		1	
GT8-24DS-2C	758-0005-9	PBT		24	25.8		1	YES
GT8A-20DS-2C	758-0011-1			20	21.8	\A/ithat.la.alı	1	1
GT8A-24DS-2C	758-0012-4			24	25.8	Without lock	1	

Note: Appplicable terminal is GT8-2022SCF, GT8-2428SCF(70).

#### Housing (With Flange)





Part Number	CL No.	Material	Color	Number of positions	A dimension	B dimension	Packaging	RoHS
GT8Z-14DS-2C	758-0009-0		Dark gray	14	15.8	22	1	
GT8Z-20DS-2C	758-0007-4	PBT		20	21.8	28	1	YES
GT8Z-24DS-2C	758-0008-7			24	25.8	32	1	

Note1: This product mates with GT8- or GT8A-\*DP-2DSA(70). Note2: Appplicable terminal is GT8-2022SCF, GT8-2428SCF(70).

# **M Connectors**

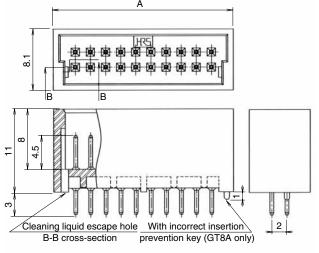
#### Board Type



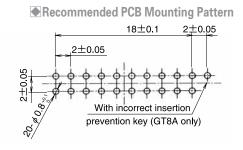
Material	Finish
PBT	Color: Light gray
Brass	Tin plating
Nister Th	a musalment is af a

Note: This product is of a

one-piece design.

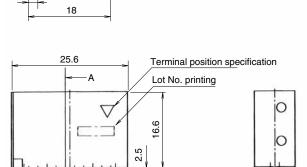


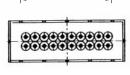
Part Number	CL No.	Number of potions	A dimension	Specifications	Packaging	RoHS
GT8-14DP-2DSA(70)	Under development	14	_		1	
GT8-20DP-2DSA(70)	758-0004-6-70	20	23.8	/	1	
GT8-24DP-2DSA(70)	758-0006-1-70	24	27.8		1	YES
GT8A-14DP-2DSA(70)	758-0010-9-70	14	17.8	Incorrect	1	TES
GT8A-20DP-2DSA(70)	758-0013-7-70	20	23.8	insertion	1	
GT8A-24DP-2DSA(70)	758-0014-0-70	24	27.8	prevention key	1	



#### ■ Type With Feed-through Capacitor







20.1

Recom	mended PCB Mounting Pattern
	20.1±0.1 5.025±0.05
9,40	9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9

2±0.05 18±0.1

25.3±0.1

Part Number	CL No.	Packaging	RoHS
GT8C-20DP-2DSA(70)	758-0015-2-70	1	YES
		•	

<sup>\*</sup> Capacitor value of 1,000 pF is standard. Should you have other requirements, please contact a Hirose Electric account representative.



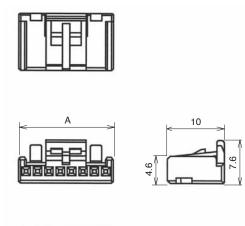
2±0.05

# **GT8E Series**

# **F** Connectors

#### Housing(with lock)







Part Number	CL No.	Material	Color	Number of positions	A dimension	Packaging	RoHS
GT8E-2S-2C	758-0030-6	PBT	Black	2	7.1	1	YES
GT8E-8S-2C	758-0029-7	PBT	Black	8	16.6	1	1123

Note 1: Appplicable terminal is GT8E-2022SCF, GT8B-2428SCF.

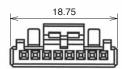
Note 2: GT8E-2S-2C mates with GT8E-2P-2H(70), GT8E-8/2P-2H(70) or GT8E-2P-DS.

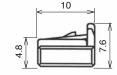
GT8E-8S-2C mates with GT8E-8/2P-2H(70).

# Housing(with lock)











Part Number	CL No.	Material	Color	Number of positions	Packaging	RoHS
GT8E-8DS-2C	758-0027-1	PBT	Black	8	1	YES

Note 1: Appplicable terminal is GT8-2022SCF, GT8-2428SCF(70).

Note 2: This product mates with GT8E-8DP-2H(70).

GT 13

GT 16

PO5G

GT 14

GT 19

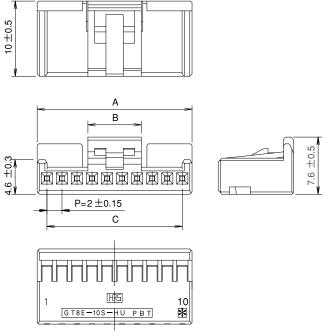
6w | GT

GT 7

GT 18W

#### Single row Housing(with lock)





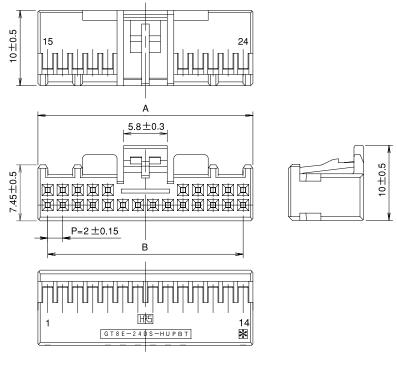
Part Number	CL No.	Material	Color	Number of positions	A dimension	B dimension	C dimension	Packaging	RoHS
GT8E-3S-HU	758-0061-0	PBT	Black	3	7.9 <u>土</u> 0.5	7.9 <u>土</u> 0.5	4 <u>十</u> 0.15	1	
GT8E-4S-HU	758-0047-9	PBT	Black	4	8.6 <u>士</u> 0.5	8.6 <u>十</u> 0.5	6土0.15	1	
GT8E-5S-HU	758-0062-2	PBT	Black	5	12 <u>十</u> 0.5	7.1 <u>十</u> 0.5	8 <u>十</u> 0.15	1	
GT8E-6S-HU	758-0048-1	PBT	Black	6	12.6 <u>土</u> 0.5	7.1 <u>土</u> 0.5	10 <u>十</u> 0.15	1	YES
GT8E-7S-HU	758-0063-5	PBT	Black	7	15.6 <u>十</u> 0.5	7.1 <u>土</u> 0.5	12 <u>十</u> 0.15	1	
GT8E-8S-HU	758-0049-4	PBT	Black	8	16.6土0.5	7.1 <u>土</u> 0.5	14土0.15	1	
GT8E-10S-HU	758-0050-3	PBT	Black	10	20.6 <u>十</u> 0.7	7.1 <u>十</u> 0.5	18 <u>七</u> 0.15	1	

Note 1: Appplicable terminal is GT8E-2022SCF, GT8B-2428SCF.

Note 2: This product mates with GT8E-\*P-DS.

#### Double row Housing(with lock)





Part Number	CL No.	Material	Color	Number of positions	A dimension	B dimension	Packaging	RoHS
GT8E-12DS-HU	CL758-0051-6	PBT	Black	12	16.6土0.5	14土0.15	1	
GT8E-16DS-HU	CL758-0064-8	PBT	Black	16	21.85 <u>十</u> 0.7	18土0.15	1	YES
GT8E-20DS-HU	CL758-0052-9	PBT	Black	20	24.6 <u>十</u> 0.7	22 <u>十</u> 0.15	1	123
GT8E-24DS-HU	CL758-0054-4	PBT	Black	24	28.6 <u>十</u> 0.7	26 <u>十</u> 0.15	1	

Note 1: Appplicable terminal is GT8E-2022SCF, GT8B-2428SCF.

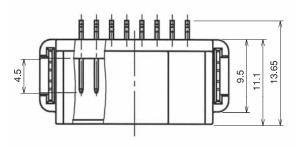
Note 2: This product mates with GT8E-\*DP-DS.

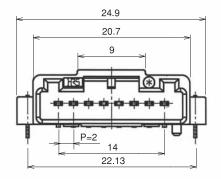
199

# **■ M Connector**

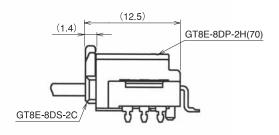
# Boad type (SMT type, 8 positions)

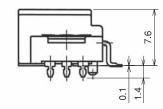




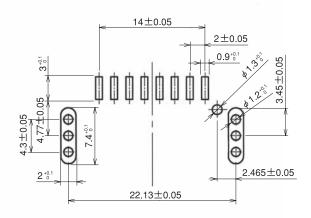


#### **◆**Fully mated connector assemblies





#### **●** Recommended PCB Mounting Pattern



Part Number	CL No.	Material	Finish	Packaging	RoHS
GT8E-8DP-2H(70)		PPS(Housing)	Color :Black		
	758-0028-4-70	Brass(Contact)	Tin plated	400pcs.per reel	YES
		Brass(Reinforced fitting)	Tin plated		

Note 1: Appplicable housing is GT8E-8DS-2C.

GT 13

GT 16

11 P05G

GT 14

7 19 GT

W GT 3

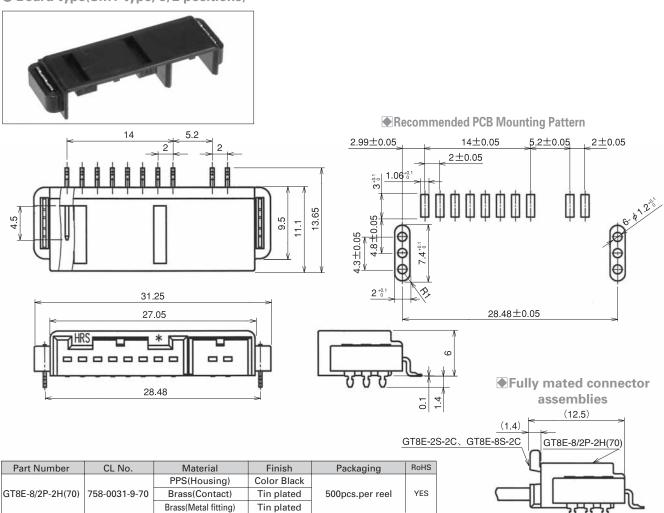
10 GT

15 GT 18

Part Number	CL No.	Material Finish		Packaging	RoHS	
	758-0032-1-70	PPS(Housing)	Color Black	Black		
GT8E-2P-2H(70)		Brass(Contact) Tin plated 50		500pcs.per reel	YES	
		Brass(Metal fitting)	Tin plated			

Note 1: Appplicable housing is GT8E-2S-2C.

#### Board type(SMT type, 8/2 positions)

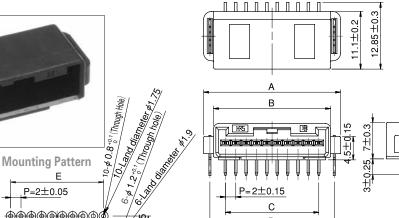


Note 1: Appplicable housing is GT8E-2S-2C, GT8E-8S-2C.

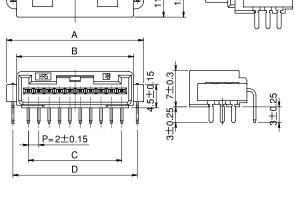


#### ● Fully mated connector assemblies





◆ Recommended PCB Mounting Pattern P=2±0.05 



Part Number	CL No.	Number of potions	A dimension Telerace <u>+</u> 0.5	B dimension Telerace±0.5	C dimension Telerace±0.5	D dimension Telerace±0.2	E dimension Telerace±0.05	F dimension Telerace <u>+</u> 0.05	Packaging	RoHS
GT8E-2P-DS	758-0040-0	2	13	9.15	2	10.58	2	10.58	1	
GT8E-3P-DS	758-0057-2	3	13.7	9.85	4	11.28	4	11.28	1	
GT8E-4P-DS	758-0041-2	4	14.4	10.55	6	11.98	6	11.98	1	
GT8E-5P-DS	758-0058-5	5	17.8	13.95	8	15.38	8	15.38	1	YES
GT8E-6P-DS	758-0042-5	6	18.4	14.55	10	15.98	10	15.98	1	123
GT8E-7P-DS	758-0059-8	7	21.4	17.55	12	18.98	12	18.98	1	
GT8E-8P-DS	758-0043-8	8	22.4	18.55	14	19.98	14	19.98	1	
GT8E-10P-DS	758-0044-0	10	26.4	22.55	18	23.98	18	23.98	1	

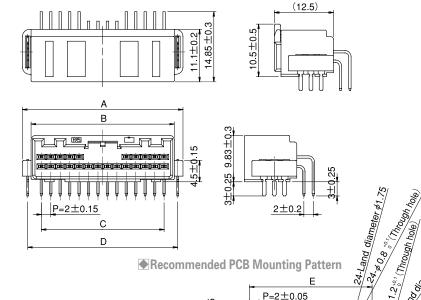
Material	Finish			
PBT(Housing)	Color Black			
Brass(Contact)	Tin plated			
Brass(Metal fitting)	Tin plated			

**●** Fully mated connector assemblies

Note1: Appplicable housing is GT8E-\*S-HU Note2: GT8E-2P-DS mates with GT8E-2S-2C.

#### Boad type(Double row DIP type)





											3±0.05 2±0.05
Part Number	CL No.	Number of potions	A dimension Telerace±0.3	B dimension Telerace±0.3	C dimension Telerace±0.5	D dimension Telerace±0.2	E dimension Telerace±0.05	F dimension Telerace±0.05	Packaging	RoHS	4
GT8E-12DP-DS	CL758-0045-3	12	22.4	18.55	14	19.98	14	19.98	1		
GT8E-16DP-DS	CL758-0060-7	16	27.25	23.6	18	25.03	18	25.03	1	VEC	
GT8E-20DP-DS	CL758-0046-6	20	30	26.35	22	27.78	22	27.78	1	YES	
GT8E-24DP-DS	CL758-0053-1	24	34	30.35	26	31.78	26	31.78	1		

Note: Appplicable housing is GT8E-\*DS-HU

Material Finish PBT(Housing) Color Black Tin plated Brass(Contact) Brass(Metal fitting) Tin plated

P=2±0.05

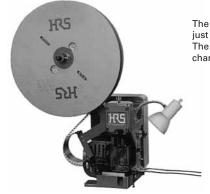
GT 6W

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# **◆** Termination Tools

User's manuals are available. Please contact a Hirose Electric account representative.

#### **Automatic Crimping Machine**



The photograph shows just one example. The product is subject to change.

#### **Specifications**

Item	Specification	Remarks		
Specification	1.5ton			
Stroke length	30mm			
Number of strokes	200 spm (50 Hz)	240 spm (60 Hz)		
Wight	75 kg			
Motor	0.2kw	AC100V		
Crimping speed	2,000 to 4,000 pcs. per Hour			

Part number CM-105

Applicator Product Number AP105-GT8-2428S

#### Hand Tool



\* Crimp height setting tables are available for each cable type. Please contact your nearest Hirose Electric account representative. Different cables will requires different crimp height settings.