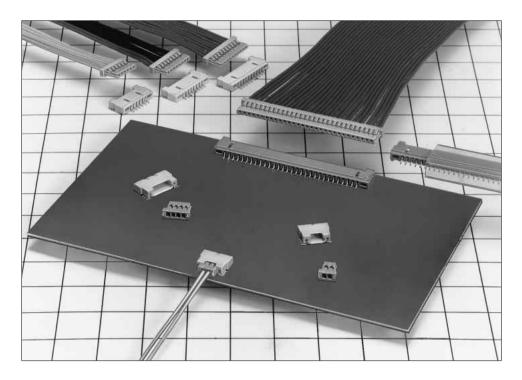
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# 1.25mm Pitch Super Low profile Crimping Connector

**DF14** Series



#### Features

#### 1. Super Low Profile

This is a connector special for right angle which has pursued a low profile on the board.

Board mounting height: 2.5mm

A signal can be fetched from the area where there is no board to board space. (Refer to fig.1)

Offset type is available. Board mounting height: **1.6mm** (Refer to fig.2)

#### 2. Correspond to Automatic Mounting

The header has the vacuum mount face which enables the vacuum absorption and the automatic mounting by the embossed tape packaging. In addition, the tube packaging can be selected.

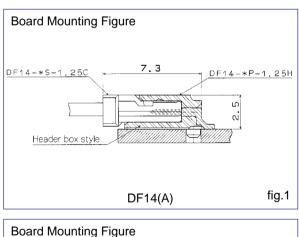
#### 3. Four Wall Type Without Friction to Board by Socket

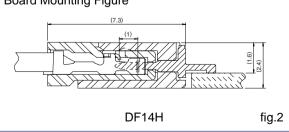
The header has the box structure to prevent from being twisted and has the perfect mis-insertion prevention method. Moreover the header has the wall on the board side and doesn't have any trouble resulted from the friction to board by socket.

In addition, the metal fitting is attached to prevent the solder peel.

### Applications

LCD, Note PC, Mobile Terminal Small business equipment, Video camera





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### Product Specifications

Rating	Current rat	ing 1A	Operating Temperature Range -	35 to +85℃ (	Note 1)	Storage Temperature Range	-10 to +60°C (Note 2)	
Rating	Voltage rat	ing 150V AC	Operating Moisture Range	40 to 80	%	Storage Moisture Range	40 to 70% (Note 2)	
Item			Specification		Condition			
1. Insulation R	esistance	500M ohms N	ſin		100V E	DC		
2. Withstandin	g voltage	No flashover of	or insulation breakdown.		500V A	AC/1 minute		
3. Contact Re	sistance	30m ohms Ma	Х		100mA			
4. Insertion/Extr	action Force	MIN0.15N (15gf), MAX3N (300gf)			Measure at the square steel pin of 0.3±0.002mm			
5. Vibration		No electrical discontinuity of $1\mu$ s or more			Frequency: 10 to 55 Hz, single amplitude of 0.75 mm, 2 hours in each of the 3 directions.			
6. Humidity (St	eady state)	Contact resistance: 30m ohms Max Insulation resistance:500M ohms Min			96 hours at temperature of $40^\circ\!\!C$ and humidity of 90% to 95%			
7	o Ousla			Mahma Min	(-25°C: 30 minutes→5 to 35°C: 10 minutes→85°C: 30 minutes→			
7. Temperatur	e Cycle	Contact resistance: 30m ohms Max Insulation resistance: 500M ohms Min			5 to 35°C: 10 minutes) 5 cycles			
8. Durability (Mating/un-mating) Con		Contact resist	ance: 30m ohms Max		Tin plating: 30 cycles Gold plating: 50 cycles			
O. Desistance to O	al da sin a la sat	ing heat   No deformation of components affecting performance.			Reflow: At the recommended temperature profile			
9. Resistance to S	oldering heat			Manual soldering: 300°C for 3 seconds				

Note 1: Includes temperature rise caused by current flow.

Note 2: The term "storage" refers to products stored for long period of time prior to mounting and use. Operating Temperature Range and Humidity range covers non conducting condition of installed connectors in storage, shipment or during transportation.

#### Material

Product	Part	Material	Finish	Remarks
Crimping Socket	Insulator	Polyamide	Beige	UL94V-0
Crimping Contact for Socket	Contact	Phosphor Copper	Tin-copper plated or gold plated	
	Insulator	Polyamide	Beige	UL94V-0
Pin Header	Contact	Brass	Tin-copper plated or gold plated	
	Fitting	Phosphor copper	Tin-copper plated	

Note . Hirose's tin plating product takes measures against whisker.

### Ordering Information

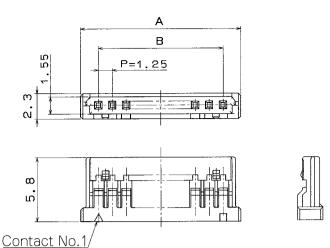
#### Connector DF 14 # - \* S -1.25 С 6 2 4 6 Series Name: DF14 4 Connector Type 0 2 Blank: Standard, with boss S: Single row socket A: on-board, with boss P: Single row pin header H: offset Contact Pitch: 1.25mm 6 Number of Contacts: 2 to 10, 15, 20, 25, 30 Contact Type 8 6 C: Crimping socket H: Right angle SMT

	DF14 -	2628	SCF	Α	
		1	2	8	
0	Applicable cable size	2	Packaging	Туре	
	2628: AWG26 to 28		SCF: Sock	et contact/ree	I
	3032: AWG30 to 32	3	Plating Ty	pe	
			Blank: Tin	plated	
			A: Gold pl	ated	

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### Crimping Socket





					Unit: mm
Part Number	CL No.	Number of Contacts	А	В	RoHS
DF14- 2S-1.25C	538-0005-8	2	4.45	1.25	
DF14- 3S-1.25C	538-0006-0	3	5.70	2.50	
DF14- 4S-1.25C	538-0007-3	4	6.95	3.75	
DF14- 5S-1.25C	538-0008-6	5	8.20	5.00	
DF14- 6S-1.25C	538-0009-9	6	9.45	6.25	
DF14- 7S-1.25C	538-0010-8	7	10.70	7.50	
DF14- 8S-1.25C	538-0011-0	8	11.95	8.75	Yes
DF14- 9S-1.25C	538-0013-6	9	13.20	10.00	
DF14-10S-1.25C	538-0014-9	10	14.45	11.25	
DF14-15S-1.25C	538-0054-3	15	20.70	17.50	
DF14-20S-1.25C	538-0059-7	20	26.95	23.75	
DF14-25S-1.25C	538-0064-7	25	33.20	30.00	]
DF14-30S-1.25C	538-0012-3	30	39.45	36.25	

Note 1.The quantity is delivered per bag(100 pcs). If needed, please order the products per bag.

### Socket Crimping Contact

Part Number	CL No.	Packaging Type	Quantity	Finish	RoHS
DF14-2628SCF	538-0001-7-**	Reel		Tin plated	
DF14-3032SCF	538-0003-2-**	Reel	10.000	Thi plateu	Vaa
DF14-2628SCFA	538-0002-0-**	Reel	10,000	Cold plated	Yes
DF14-3032SCFA	538-0004-5-**	Reel		Gold plated	

Jacket Diameter

φ0.54 to φ1mm

#### Applicable Cable (Tin plating Annealed copper wire)

Conductor Size (Wire construction)

AWG26(7 cores/0.16mm)

AWG28(7 cores/0.127mm)

AWG30(7 cores/0.1mm)

AWG32(7 cores/0.08mm)

Recommended Cable	
-------------------	--

UL1571

Strip Length

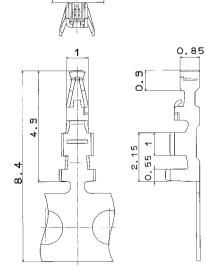
1.2 to 1.9mm

Note: If other cables are used instead of the applicable cable, contact Hirose sales department.

### Applicable Crimping Tool

Туре	Part Number	CL No.	Applicable Contact
Annlington	AP105-DF14-2628S	901-4548-1	DF14-2628SCF/SCFA
Applicator	AP105-DF14-3032S	901-4544-0	DF14-3032SCF/SCFA
Press Main Unit	CM-105	901-0005-4	
Manual Original Taal	DF14-2628/CR-HT	550-0261-1	DF14-2628SCF/SCFA
Manual Crimping Tool	DF14-3032/CR-HT	550-0262-4	DF14-3032SCF/SCFA

Note 1.If a trouble has occurred due to tools, which are not designated by Hirose, Hirose won't guarantee any product. Note 2.Use the reel contact sequentially cut for manual crimping tool.

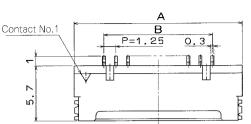


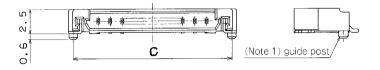


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## ■Right Angle Pin Header (SMT)

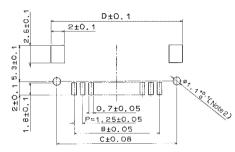






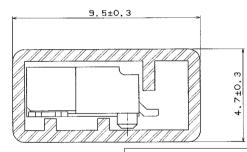
Note 1."Without boss" indicates the style with no boss.

### ●PCB mounting pattern



Note 2."Without boss" indicates that no hole is needed.

### Tube Packaging Dimensions



[Specific No.]-\*\*,(\*\*)

(25): Tin-copper plated tube packaging

(26): Tin-copper plated embossed tape packaging

(55): Gold plated tube packaging

(56): Gold plated embossed tape packaging

Unit: mm

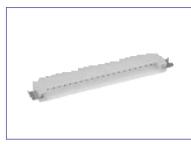
With boss		Without be	oss	Number	Number of A	в	с	D	Tube Packaging	RoHS	
Part Number	CL No.	Part Number	CL No.	Contacts			D	C		Quantity	
DF14- 2P-1.25H(**)	538-0021-4-**	DF14A- 2P-1.25H(**)	538-0033-3-**	2	7.45	1.25	6.45	8.05	66		
DF14- 3P-1.25H(**)	538-0022-7-**	DF14A- 3P-1.25H(**)	538-0034-6-**	3	8.70	2.50	7.70	9.30	56		
DF14- 4P-1.25H(**)	538-0023-0-**	DF14A- 4P-1.25H(**)	538-0035-9-**	4	9.95	3.75	8.95	10.55	49		
DF14- 5P-1.25H(**)	538-0024-2-**	DF14A- 5P-1.25H(**)	538-0036-1-**	5	11.20	5.00	10.20	11.80	44		
DF14- 6P-1.25H(**)	538-0025-5-**	DF14A- 6P-1.25H(**)	538-0037-4-**	6	12.45	6.25	11.45	13.05	39		
DF14- 7P-1.25H(**)	538-0026-8-**	DF14A- 7P-1.25H(**)	538-0038-7-**	7	13.70	7.50	12.70	14.30	36		
DF14- 8P-1.25H(**)	538-0027-0-**	DF14A- 8P-1.25H(**)	538-0039-0-**	8	14.95	8.75	13.95	15.55	32	Yes	
DF14- 9P-1.25H(**)	538-0028-3-**	DF14A- 9P-1.25H(**)	538-0040-9-**	9	16.20	10.00	15.20	16.80	30		
DF14-10P-1.25H(**)	538-0029-6-**	DF14A-10P-1.25H(**)	538-0041-1-**	10	17.45	11.25	16.45	18.05	28		
DF14-15P-1.25H(**)	538-0084-4-**	DF14A-15P-1.25H(**)	538-0114-3-**	15	23.70	17.50	22.70	24.30	20		
DF14-20P-1.25H(**)	538-0089-8-**	DF14A-20P-1.25H(**)	538-0119-7-**	20	29.95	23.75	28.95	30.55	16		
DF14-25P-1.25H(**)	538-0094-8-**	DF14A-25P-1.25H(**)	538-0124-7-**	25	36.20	30.00	35.20	36.80	13		
DF14-30P-1.25H(**)	538-0020-1-**	DF14A-30P-1.25H(**)	538-0045-2-**	30	42.45	36.25	41.45	43.05	11		

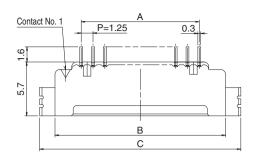
Note 1.Please order the tube packaging product, multiplying the packaging quantity (pcs.).

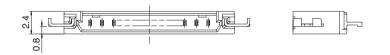
Note 2.Please order the embossed tape packaging product according to reel number. (1000 pcs./reel)

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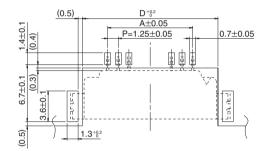
### Right Angle Pin Header (Offset, SMT)







### ●PCB mounting pattern



[Specific No.]-\*\*,(\*\*) (56): Gold plated embossed tape packaging

							Unit: mm
Part Number	CL No.	Number of Contacts	А	В	С	D	RoHS
DF14H- 2P-1.25H(**)	538-0177-3-**	2	1.25	6.8	10.1	7.2	
DF14H-20P-1.25H(**)	538-0167-0-**	30	23.75	29.3	32.6	29.7	Yes
DF14H-30P-1.25H(**)	538-0188-0-**	30	36.25	41.8	45.1	42.2	

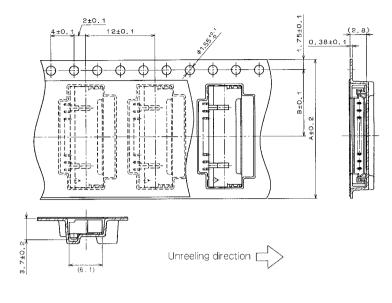
Note 1.Please order the embossed tape packaging product according to reel number. (1000 pcs./reel)



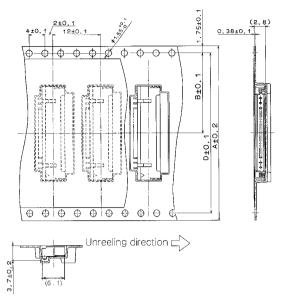
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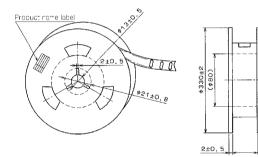
## Embossed Carrier Tape Dimensions (JIS-C-0806)

#### 2 to 10 Contacts



#### ■ 15, 20, 25, 30 Contacts





					Unit: mm
Inserted Connector	Number of Contacts	А	В	С	D
DF14/14A- 2P-1.25H	2	16	7.5	16.4	
DF14/14A- 3P-1.25H	3	16	7.5	16.4	
DF14/14A- 4P-1.25H	4	24	11.5	24.4	
DF14/14A- 5P-1.25H	5	24	11.5	24.4	
DF14/14A- 6P-1.25H	6	24	11.5	24.4	
DF14/14A- 7P-1.25H	7	24	11.5	24.4	
DF14/14A- 8P-1.25H	8	24	11.5	24.4	
DF14/14A- 9P-1.25H	9	24	11.5	24.4	
DF14/14A-10P-1.25H	10	24	11.5	24.4	
DF14/14A-15P-1.25H	15	44	20.2	44.4	40.4
DF14/14A-20P-1.25H	20	44	20.2	44.4	40.4
DF14/14A-25P-1.25H	25	56	26.2	56.4	52.4
DF14/14A-30P-1.25H	30	56	26.2	56.4	52.4

C+5

Unit: mm

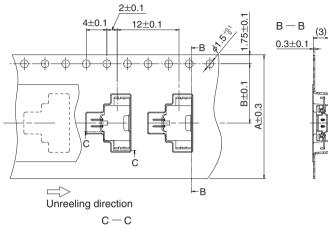
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### Embossed Carrier Tape Dimensions (JIS-C-0806)

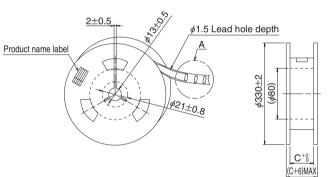
#### DF14H-\*P- 1.25H

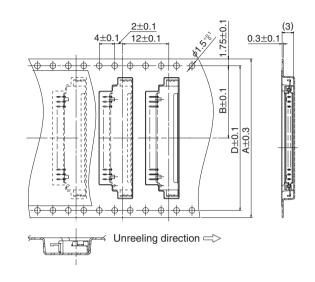
2 Contacts

■ 20, 30 Contacts









Inserted Connector	Number of Contacts	А	В	С	D
DF14H- 2P-1.25H	2	24	11.5	24.4	
DF14H- 20P-1.25H	20	44	20.2	44.4	40.4
DF14H- 30P-1.25H	30	56	26.2	56.4	52.4

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### Precautions

1. Recommended Temperature Profile (SMT)		
	Temperature	10s max. IR reflow condition
	250℃	Preheating area 150°C for 60 to 120 seconds
	Max	K. 240
	220	220°C min. 60 seconds max.
	200°C	60s max. Soldering
	150°C	
	100°C/	
	-	
	Time Note 1.Up to 2 cycles of Reflow soldering are possible under the same conditions, provided that there is a return to normal temperature between the first and second cycle. Note 2.The temperature profile indicates the board surface temperature at the point of contacts with the connector terminals.	
O Decomposed of Manual California Condition (CMT)	Manual soldering: 290°C for 2 seconds	
<ol> <li>Recommended Manual Soldering Condition (SMT)</li> <li>Recommended Screen Thickness (SMT)</li> </ol>	0.15 to 0.2mm	
4. Board Sled (SMT)	Max 0.03mm at the connector center area, based on both connector edges	
5. Cleaning Condition	Refer to Nylon Connector Use Hand book.	
6. Connection Condition	Refer to Nylon Connector Use Hand book.	
Be careful to carry out the crimping operation according to the "Crimp		
	and "Crimping Quality Reference", because the crimping contact style is too small.	
7. Precautions	Refer to Nylon Connector Use Hand book.	
8. Cautions	■Be careful for an excessive scoop insertion/extraction, which will cause damage to the	
0. 0001010	product.	

### Precautions

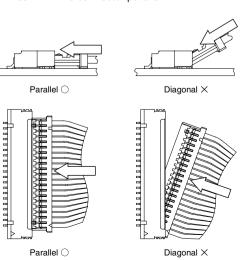
#### (Precautions at Time of Insertion)

Handling

Method: Lightly grasping the base of the cable, press the connector with your finger and insert it.

#### Insertion Angle

[Caution] Do not insert at an angle of 30° or greater. Doing so will cause contact deformation or case damage. Method: Insert with the connector parallel.



#### (Precautions at Time of Disconnection)

#### Handling

Method: Grasp the cable so that the entire cable is pulled evenly and pull it out.

#### Angle of Removal

Parallel ()

[Caution] Do not remove at an angle of 30° or greater. Doing so will cause contact deformation or case damage. Method: Remove with the connector parallel.

