

PRODUCT NUMBER  
95615-XXXXLF

PLATING

- 0 = 0.20µm GOLD/GXT ON CONTACT AREA  
3.81 TIN LEAD ON TAIL
- 1 = 0.76µm GOLD/GXT ON CONTACT AREA  
3.81 TIN LEAD ON TAIL
- 3 = 0.38µm GOLD/GXT ON CONTACT AREA  
3.81 TIN LEAD ON TAIL
- 5 = 0.38µm GXT FULL PLATED
- 6 = 0.76µm GXT FULL PLATED
- 7 = 0.76µm GOLD/GXT FULL PLATED
- 9 = 0.20µm GOLD/GXT FULL PLATED

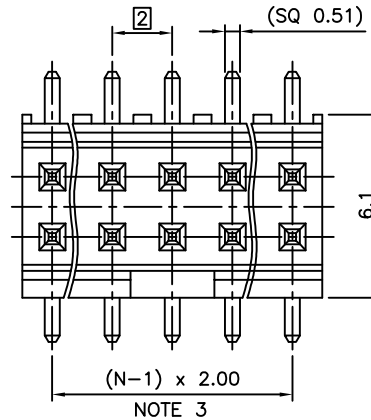
UNDERPLATING 1.27µm Ni MIN

WHEN "LF" IS REQUIRED, 2µm MATTE TIN OVER 1.27µm Ni MIN IS PROVIDED INSTEAD OF TIN LEAD, ONLY FOR PLATING 1, 3, 5

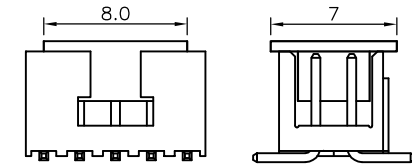
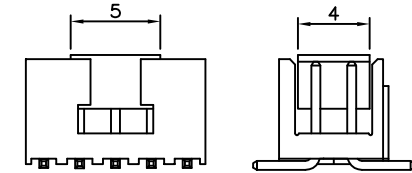
WHEN REQUIRED, ADD SUFFIX LETTER "LF"  
INDICATES THE PRODUCT IS RoHS  
COMPATIBLE, SEE NOTE 6 & 7

PACKAGING, SEE NOTE 5

TOTAL NB OF POSITIONS, 08 TO 34



STANDARD PICK-UP CAP



LARGE PICK-UP CAP NOTE 5  
NOT AVAILABLE FOR 2X2

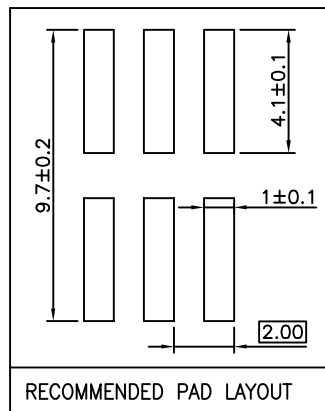
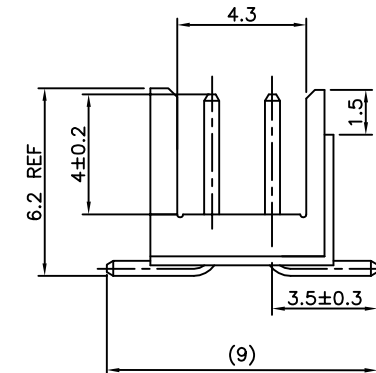
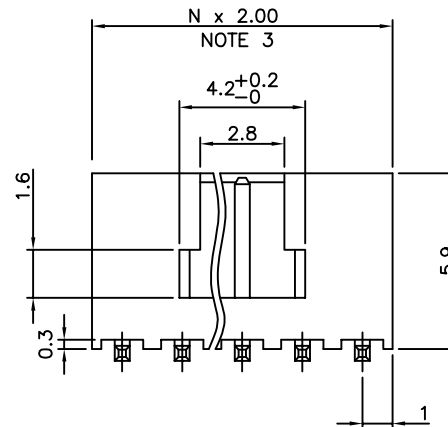
NOTES:

1. MATERIAL HOUSING: HIGH TEMP. THERMOPLASTIC  
UL 94V-0, COLOR CREAM
2. MATERIAL TERMINAL: COPPER ALLOY
3. TO DETERMINE DIMENSIONS:  
N = NUMBER OF POSITIONS PER ROW
4. 7N MIN. PIN RETENTION IN EITHER DIRECTION.
5. PACKAGING:  
= POLYBAGS  
T = TUBE AVAILABILITY : FROM 2x5 UP TO 2x 17  
B = TUBE WITH PICK UP CAP AVAILABLE FROM 2x5 UP TO 2x 17  
K = TAPE AND REEL WITHOUT PICK-UP CAP, AVAILABLE FROM TA-845  
A = TAPE AND REEL WITH LARGE PICK-UP CAP, NOT AVAILABLE FOR 2X2  
TR = TAPE AND REEL WITH PICK-UP CAP, AVAILABLE FROM TA-845.

6. 95615-5XXXXLF IS SIMILAR TO 95615-5XXX  
95615-6XXXXLF IS SIMILAR TO 95615-6XXX  
THE SUFFIX "LF" IS ADDED FOR EASY LEAD FREE IDENTIFICATION

7. RoHS COMPATIBLE PRODUCT SPECIFICATIONS

- a - PLATING:  
- "LF" MEANS THE PRODUCT IS LEAD-FREE,  
2µm MINIMUM MATTE TIN OVER 1.27µm  
MINIMUM NICKEL UNDERPLATE.
- b - MANUFACTURING PROCESS COMPATIBILITY  
- THE HOUSING WILL WITHSTAND EXPOSURE TO  
260°C PEAK TEMPERATURE FOR 30 SECONDES  
MAX IN A CONVECTION, INFRA-RED OR VAPOR  
PHASE OR REFLOW OVEN.
- c - LABELLING:  
- MEETS PACKAGING SPECS AS PER GS-14-920
- d - THIS PRODUCT MEETS EUROPEAN DIRECTIVES  
AND OTHER COUNTRY REGULATIONS AS DISCRIBED  
IN GS-22-008.



mat'l. code		surface	tolerance	projection	product family
SEE NOTES		ISO 1302	ISO 406 ISO	1101	MINITEK HEADER
ltr	ecn no dr date	tolerances unless otherwise specified		mm	title
K	F05-0128LMU 05.02.21	angles	.X ±0.3		
L	F06-0210LMU 06.07.05	linear	.XX ±0.13	scale 7:1	dwg no
M	F07-0191JCO 07.09.05	±2'	.XXX ±0.05		
N	F08-0145ELA 08.04.15	dr	JL.CORDIER 97.07.26	95615	A3
P	F11-0071JCO 11.06.17	engr	J.COMPAGNON 97.07.26		
R	F11-0339JCO 11.12.06	chr	JL.CORDIER 97.07.26	CUSTOMER Drawing	
		appd	COMPAGNON 97.07.26		
sheet index	revision sheet				