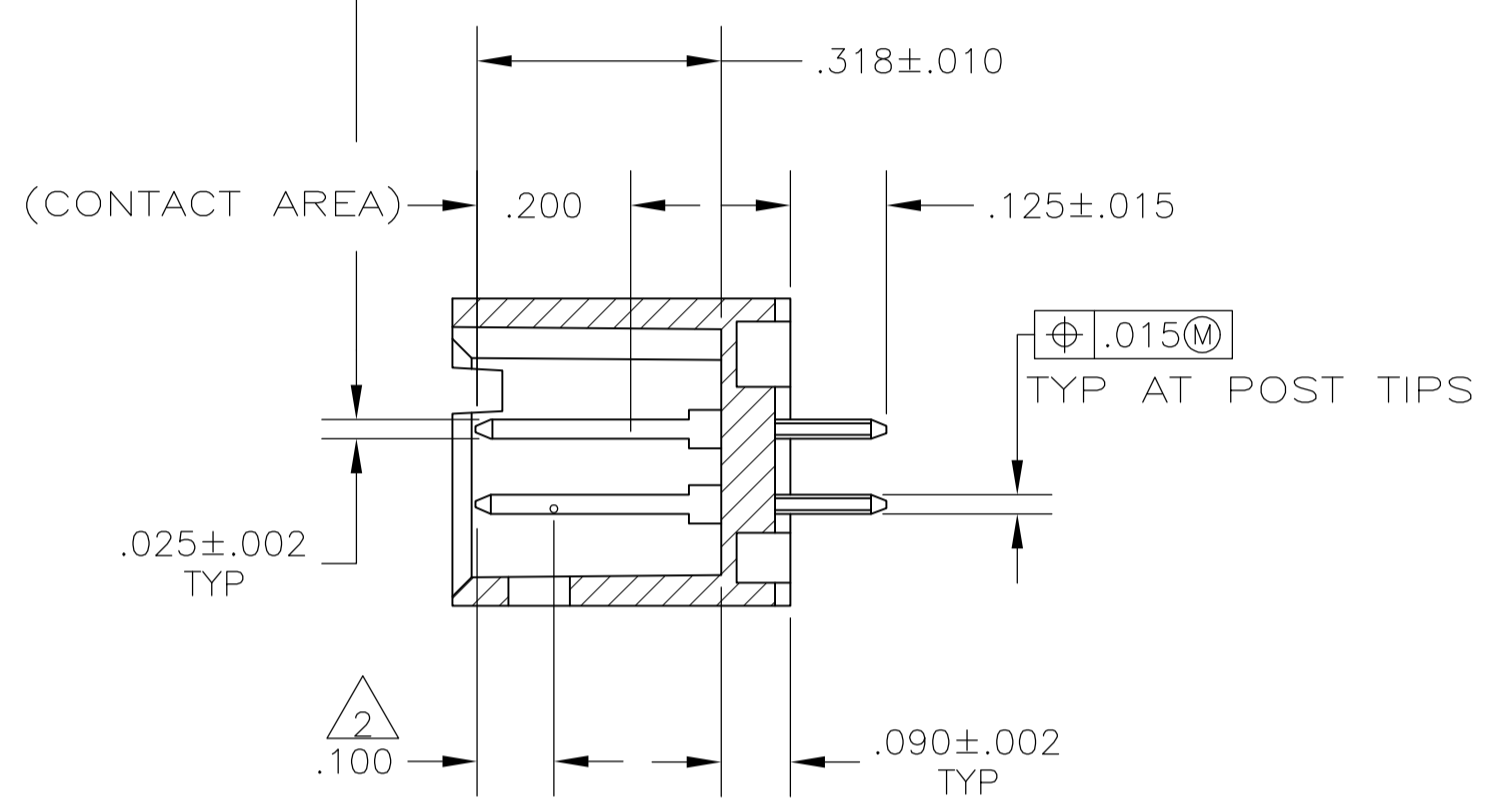
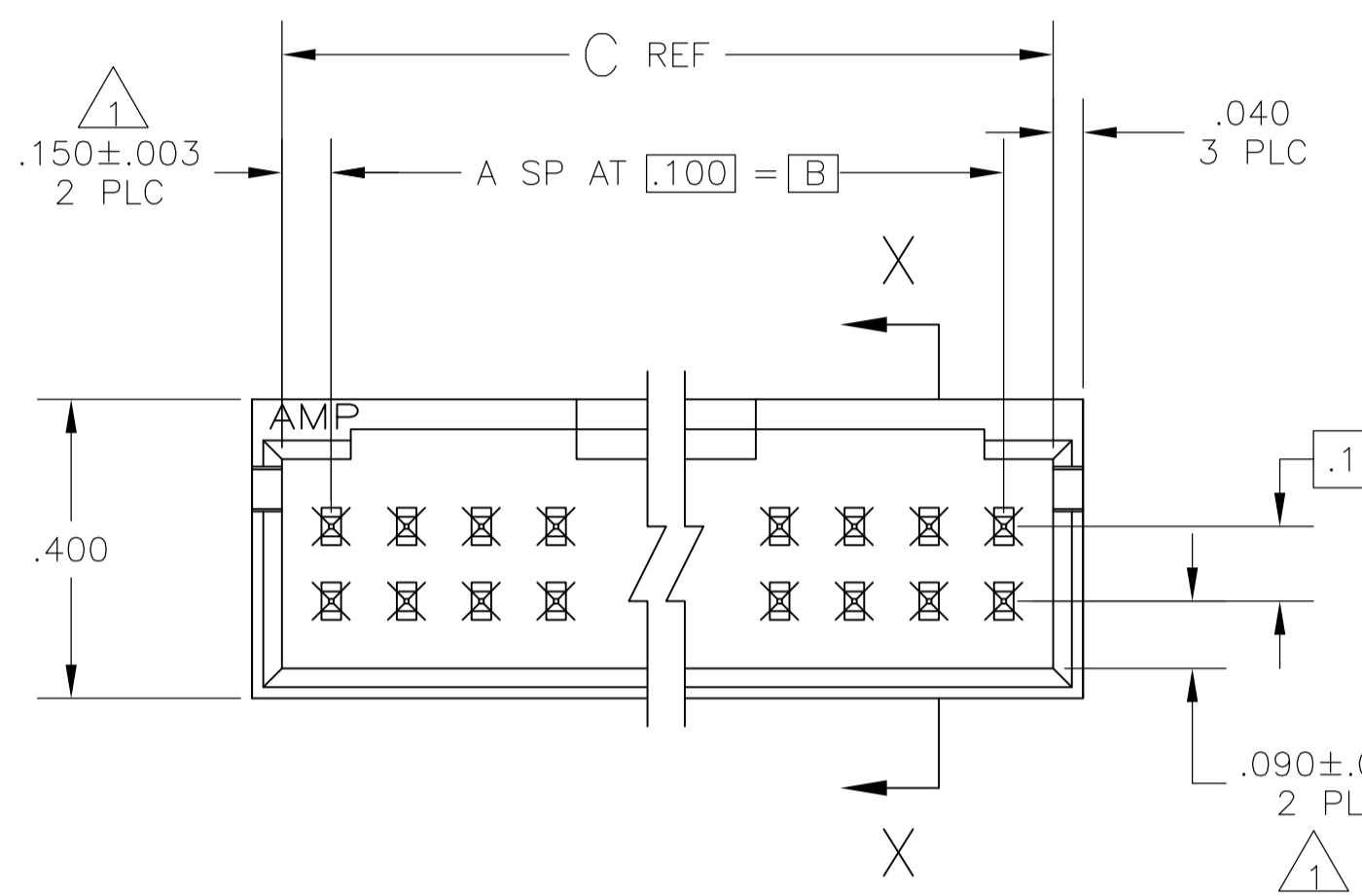
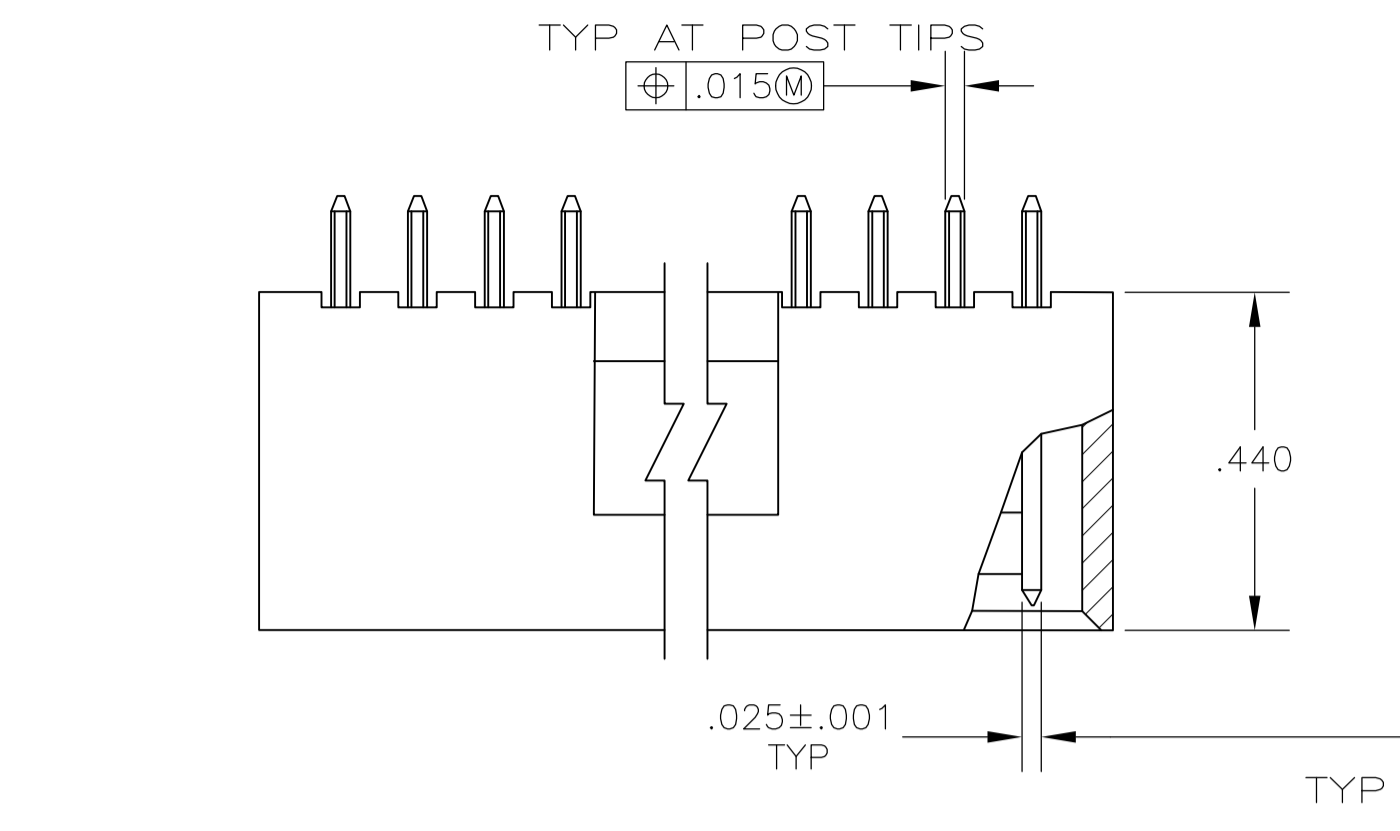
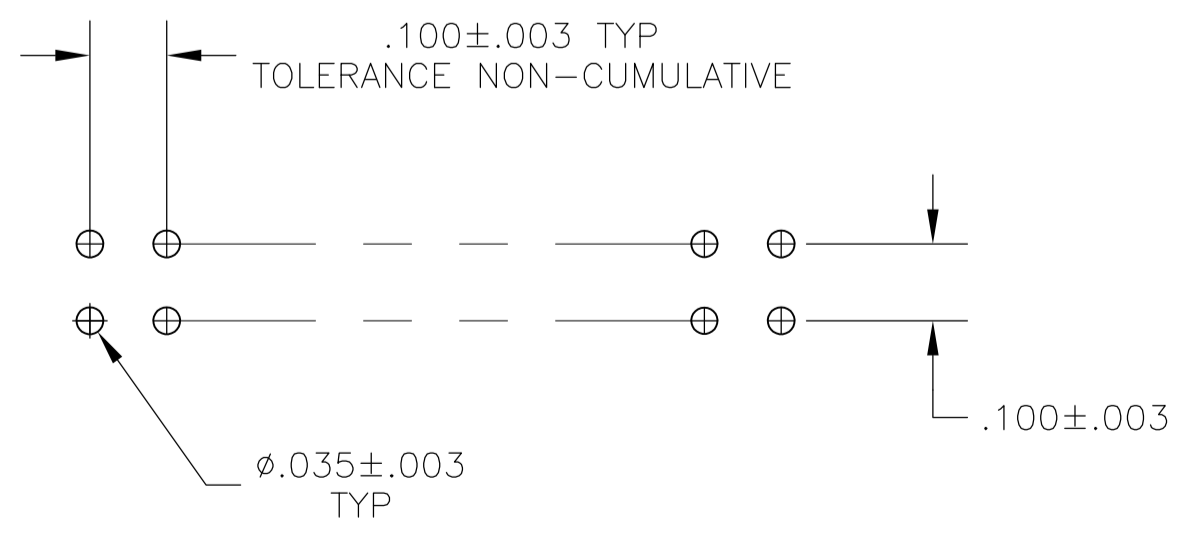
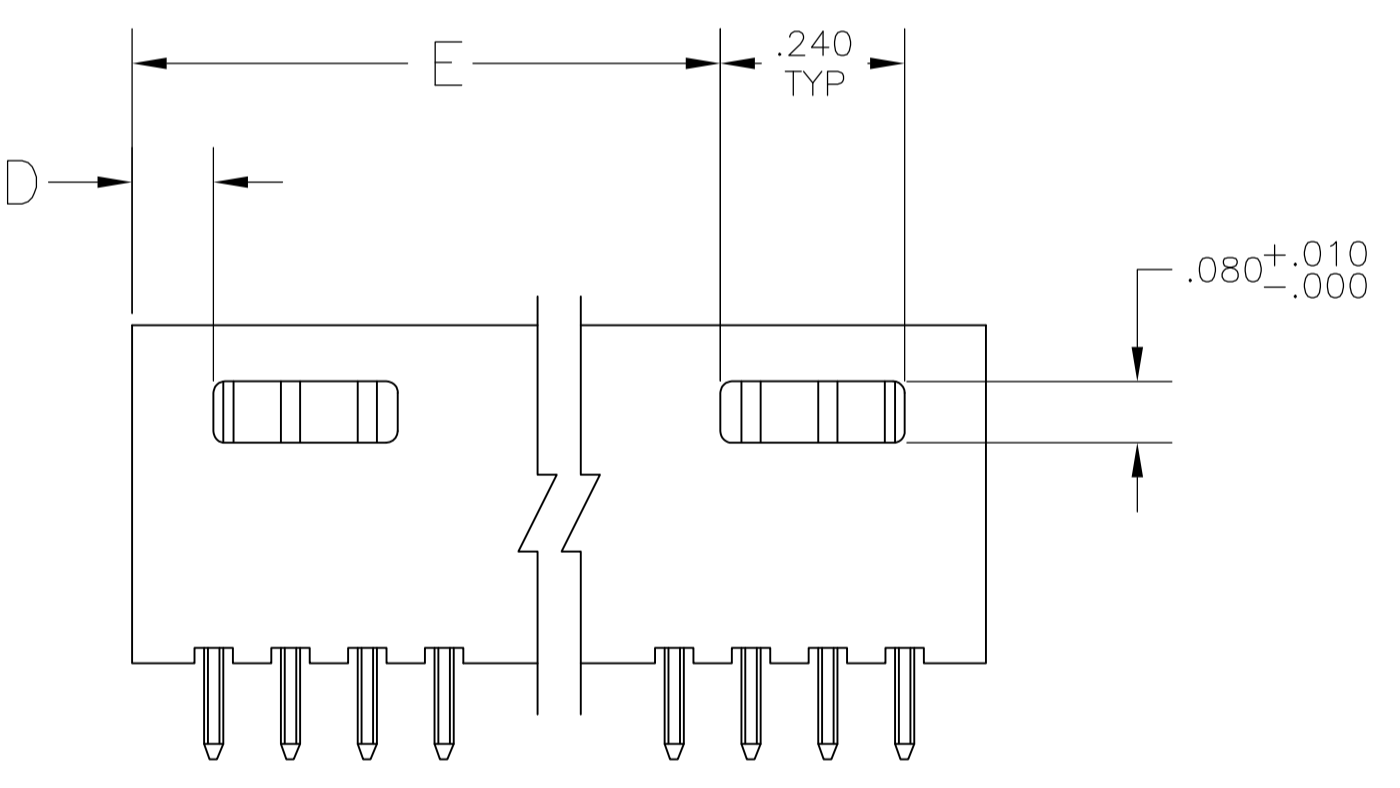


LOC		DIST		REVISIONS			
AD	00	REV	DATE	BY	CHK	APPV	
L	EC	063C	0216	05	22DEC05	BSV JLG	
L1	REVISED	PER	ECO-09-021826		6JAN10	KK AEG	



SECTION X-X



RECOMMENDED HOLE LAYOUT

- $\triangle 1$  THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
- $\triangle 2$  POINT OF MEASUREMENT FOR PLATING THICKNESS
- $\triangle 3$  INDICATED PARTS ARE PACKED IN "GANG-OF -TUBES"
- $\triangle 4$  POSTS: .000030 GOLD IN CONTACT AREA, .000100-.000200 MATTE TIN-LEAD ON SOLDER TAIL, ALL OVER .000050 NICKEL.
- $\triangle 5$  POSTS: .000030 GOLD IN CONTACT AREA, .000100-.000200 MATTE TIN ON SOLDER TAIL, ALL OVER .000050 NICKEL.
- $\triangle 6$  OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

PLATING	E	D	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER	$\triangle 3$ OBSOLETE	PLATING	E	D	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER
$\triangle 5$	1.090	.190	1.400	1.100	11	24	$\triangle 6$ 8-103169-5	$\triangle 3$ OBSOLETE	$\triangle 4$	1.090	.190	1.400	1.100	11	24	$\triangle 6$ 3-103169-5
$\triangle 5$	3.490	.190	3.800	3.500	35	72	$\triangle 6$ 8-103169-4		$\triangle 4$	3.490	.190	3.800	3.500	35	72	$\triangle 6$ 3-103169-4
$\triangle 5$	3.390	.190	3.700	3.400	34	70	$\triangle 6$ 8-103169-3		$\triangle 4$	3.390	.190	3.700	3.400	34	70	$\triangle 6$ 3-103169-3
$\triangle 5$	3.290	.190	3.600	3.300	33	68	$\triangle 6$ 8-103169-2		$\triangle 4$	3.290	.190	3.600	3.300	33	68	$\triangle 6$ 3-103169-2
$\triangle 5$	3.190	.190	3.500	3.200	32	66	$\triangle 6$ 8-103169-1		$\triangle 4$	3.190	.190	3.500	3.200	32	66	$\triangle 6$ 3-103169-1
$\triangle 5$	3.090	.190	3.400	3.100	31	64	$\triangle 6$ 8-103169-0		$\triangle 4$	3.090	.190	3.400	3.100	31	64	$\triangle 6$ 3-103169-0
$\triangle 5$	2.990	.190	3.300	3.000	30	62	$\triangle 6$ 7-103169-9		$\triangle 4$	2.990	.190	3.300	3.000	30	62	$\triangle 6$ 2-103169-9
$\triangle 5$	2.890	.190	3.200	2.900	29	60	$\triangle 6$ 7-103169-8		$\triangle 4$	2.890	.190	3.200	2.900	29	60	$\triangle 6$ 2-103169-8
$\triangle 5$	2.790	.190	3.100	2.800	28	58	$\triangle 6$ 7-103169-7		$\triangle 4$	2.790	.190	3.100	2.800	28	58	$\triangle 6$ 2-103169-7
$\triangle 5$	2.690	.190	3.000	2.700	27	56	$\triangle 6$ 7-103169-6		$\triangle 4$	2.690	.190	3.000	2.700	27	56	$\triangle 6$ 2-103169-6
$\triangle 5$	2.590	.190	2.900	2.600	26	54	$\triangle 6$ 7-103169-5		$\triangle 4$	2.590	.190	2.900	2.600	26	54	$\triangle 6$ 2-103169-5
$\triangle 5$	2.490	.190	2.800	2.500	25	52	$\triangle 6$ 7-103169-4		$\triangle 4$	2.490	.190	2.800	2.500	25	52	$\triangle 6$ 2-103169-4
$\triangle 5$	2.390	.190	2.700	2.400	24	50	$\triangle 6$ 7-103169-3		$\triangle 4$	2.390	.190	2.700	2.400	24	50	$\triangle 6$ 2-103169-3
$\triangle 5$	2.290	.190	2.600	2.300	23	48	$\triangle 6$ 7-103169-2		$\triangle 4$	2.290	.190	2.600	2.300	23	48	$\triangle 6$ 2-103169-2
$\triangle 5$	2.190	.190	2.500	2.200	22	46	$\triangle 6$ 7-103169-1		$\triangle 4$	2.190	.190	2.500	2.200	22	46	$\triangle 6$ 2-103169-1
$\triangle 5$	2.090	.190	2.400	2.100	21	44	$\triangle 6$ 7-103169-0		$\triangle 4$	2.090	.190	2.400	2.100	21	44	$\triangle 6$ 2-103169-0
$\triangle 5$	1.990	.190	2.300	2.000	20	42	$\triangle 6$ 6-103169-9		$\triangle 4$	1.990	.190	2.300	2.000	20	42	$\triangle 6$ 1-103169-9
$\triangle 5$	1.890	.190	2.200	1.900	19	40	$\triangle 6$ 6-103169-8		$\triangle 4$	1.890	.190	2.200	1.900	19	40	$\triangle 6$ 1-103169-8
$\triangle 5$	1.790	.190	2.100	1.800	18	38	$\triangle 6$ 6-103169-7		$\triangle 4$	1.790	.190	2.100	1.800	18	38	$\triangle 6$ 1-103169-7
$\triangle 5$	1.690	.190	2.000	1.700	17	36	$\triangle 6$ 6-103169-6		$\triangle 4$	1.690	.190	2.000	1.700	17	36	$\triangle 6$ 1-103169-6
$\triangle 5$	1.590	.190	1.900	1.600	16	34	$\triangle 6$ 6-103169-5		$\triangle 4$	1.590	.190	1.900	1.600	16	34	$\triangle 6$ 1-103169-5
$\triangle 5$	1.490	.190	1.800	1.500	15	32	$\triangle 6$ 6-103169-4		$\triangle 4$	1.490	.190	1.800	1.500	15	32	$\triangle 6$ 1-103169-4
$\triangle 5$	1.390	.190	1.700	1.400	14	30	$\triangle 6$ 6-103169-3		$\triangle 4$	1.390	.190	1.700	1.400	14	30	$\triangle 6$ 1-103169-3
$\triangle 5$	1.290	.190	1.600	1.300	13	28	$\triangle 6$ 6-103169-2		$\triangle 4$	1.290	.190	1.600	1.300	13	28	$\triangle 6$ 1-103169-2
$\triangle 5$	1.190	.190	1.500	1.200	12	26	$\triangle 6$ 6-103169-1		$\triangle 4$	1.190	.190	1.500	1.200	12	26	$\triangle 6$ 1-103169-1
$\triangle 5$	1.090	.190	1.400	1.100	11	24	$\triangle 6$ 6-103169-0		$\triangle 4$	1.090	.190	1.400	1.100	11	24	$\triangle 6$ 1-103169-0
$\triangle 5$	.990	.190	1.300	1.000	10	22	$\triangle 6$ 5-103169-9		$\triangle 4$	.990	.190	1.300	1.000	10	22	$\triangle 6$ 103169-9
$\triangle 5$	.890	.190	1.200	.900	9	20	$\triangle 6$ 5-103169-8		$\triangle 4$	.890	.190	1.200	.900	9	20	$\triangle 6$ 103169-8
$\triangle 5$	---	.490	1.100	.800	8	18	$\triangle 6$ 5-103169-7		$\triangle 4$	---	.490	1.100	.800	8	18	$\triangle 6$ 103169-7
$\triangle 5$	---	.390	1.000	.700	7	16	$\triangle 6$ 5-103169-6		$\triangle 4$	---	.390	1.000	.700	7	16	$\triangle 6$ 103169-6
$\triangle 5$	---	.390	.900	.600	6	14	$\triangle 6$ 5-103169-5		$\triangle 4$	---	.390	.900	.600	6	14	$\triangle 6$ 103169-5
$\triangle 5$	---	.290	.800	.500	5	12	$\triangle 6$ 5-103169-4		$\triangle 4$	---	.290	.800	.500	5	12	$\triangle 6$ 103169-4
$\triangle 5$	---	.290	.700	.400	4	10	$\triangle 6$ 5-103169-3		$\triangle 4$	---	.290	.700	.400	4	10	$\triangle 6$ 103169-3
$\triangle 5$	---	.190	.600	.300	3	8	$\triangle 6$ 5-103169-2		$\triangle 4$	---	.190	.600	.300	3	8	$\triangle 6$ 103169-2
$\triangle 5$	---	.190	.500	.200	2	6	$\triangle 6$ 5-103169-1		$\triangle 4$	---	.190	.500	.200	2	6	$\triangle 6$ 103169-1

THIS DRAWING IS A CONTROLLED DOCUMENT. DIN H. MOLL 04 SEP 87  
 CHK: MAYER 04 SEP 87  
 APPV: R. FEJDT 09 SEP 87  
 Tyco Electronics Corporation  
 Harrisburg, Pa 17105-3608

TOLERANCES UNLESS OTHERWISE SPECIFIED:  
 0 PLC ± -  
 1 PLC ± -  
 2 PLC ± -  
 3 PLC ± .005  
 4 PLC ± -  
 ANGLES ± -

MATERIAL: HOUSING: FUME RETARDANT  
 COLOR: BLACK  
 POSTS: PHOS BRINZE  
 FINISH: SEE TABLE

WEIGHT: ---  
 SIZE: A1  
 CUSTOMER DRAWING

PRODUCT SPEC: HDR ASSY, MOD II, SHROUDED, 4 SIDES, DBL ROW, VERTICAL, .100X.100 C/L, WITH .025 SQ POSTS  
 APPLICATION SPEC: ---  
 DRAWING NO: 100779  
 SCALE: 4:1  
 SHEET: 1 of 1  
 REV: L1