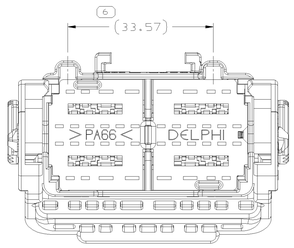
SYMBOL DEFINITION		
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL ( ) DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	8
	LAST NO. USED	8

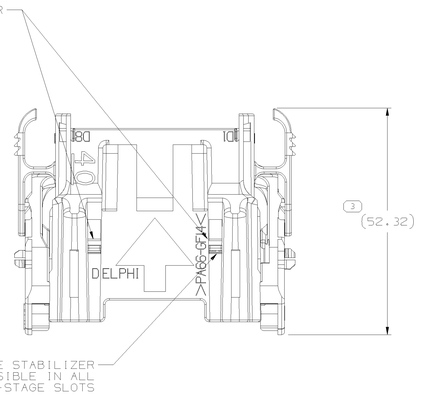
MISSING SYMBOLS

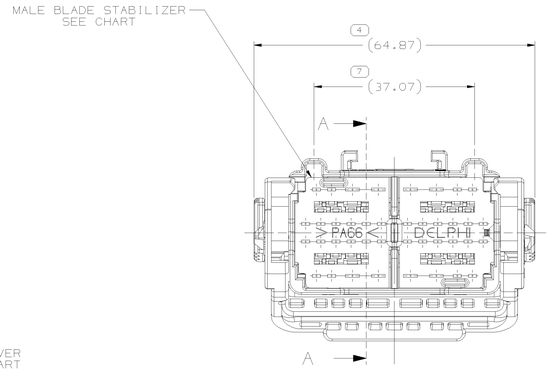
NO MISSING SYMBOL NUMBER

DWG STATUS					ZONE	REVISION HISTORY	AUTH	DR	APVD 1	APVD 2
DATE	STG	REV	N/P	CHG						
16JL01	-	01	-	-		15416976 & 15416977 RELEASED	210871	CJC	CJC	CAM
02NO01	-	02	-	-		UPDATED PDM ATTRIBUTES	215069	MRL	MRL	DLB
24JA02	-	03	-	-		ADDED VIEW TYPE 102, AND ADDED REF DIM	217515	JEB	JEB	CAM
18JN02	-	04	-	-		ALL PARTS - REVISED DIM # 2	226932	AKJ	AKJ	CAM
14NO02	R	05	-	-		ADDED NOTES. ALL PARTS REVISED DIMS 2 & 5	230959	LLJ	LLJ	MLP
04FE03	R	06	-	-		UPDATED PDM ATTRIBUTES	236287	EES	EES	MLP
01AP03	R	07	-	-		ALL PARTS - CHANGED DIM #5 TO REF	239259	CJC	CJC	MP
17AU04	R	08	-	-		ALL PARTS - REVISED CONNECTOR PART NUMBER AND MATING CONNECTOR PART NUMBER	257898	HAM	HAM	MLP

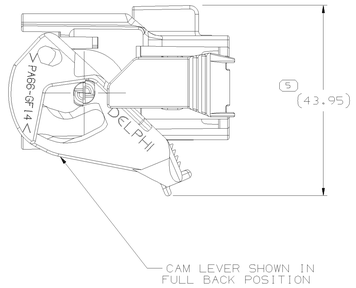


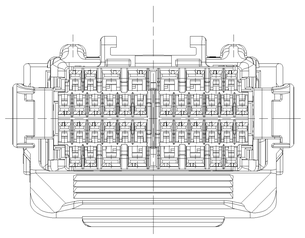
TYPE 102
SAME AS TYPE 101
EXCEPT AS SHOWN

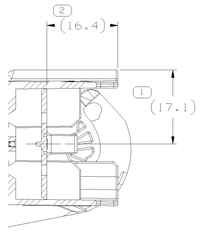




TYPE 101

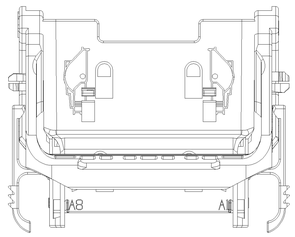


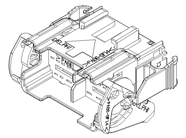




SECTION A-A

DIMENSION 2 LOCATING
MALE BLADE STABILIZER
IN PRE-STAGED POSITION





NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
   DIMENSIONS ARE TO FACE OF VIEW SHOWN AND
   AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION.
   (SEE MATH MODEL FOR PRECISE DIMENSION)
   FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR
   TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.

2. MATING COMPONENTS OR EQUIVALENT:
   TERMINALS-
   CAVITIES A1,A2,A7,A8,B1,B2,B3,B4,B5,B6,B7,B8,B9,
   B10,B11,B12,C1,C2,C3,C4,C5,C6,C7,C8,C9,C10,C11,C12,
   D1,D2,D7,D8 USE 15304701 TERMINAL
   MAX. INSULATION CRIMP MUST BE LESS THAN 3.15 HIGH
   AND 2.8 WIDE
   TERMINALS-
   CAVITIES A3,A4,A5,A6,D3,D4,D5,D6 USE 15304722 TERMINAL
   MAX. INSULATION CRIMP MUST BE LESS THAN 3.65 HIGH
   AND 4.2 WIDE
   SECONDARY TERMINAL LOCK 15304841 (TPA) FOR WIRE GAGE > 12
   15359121 (TPA) FOR WIRE GAGE ≤ 12

3. TO BE USED WITH APPROPRIATE
   DELPHI PACKARD ELECTRIC SYSTEMS DESIGNED HOLDERS.

4. TO BE PROCESSED USING DELPHI PACKARD ELECTRIC SYSTEMS
   BEST PRACTICE METHOD OR CUSTOMER ASSEMBLY INSTRUCTIONS.

PART NO	STG	REV	N/P	STATUS	TYPE	CONNECTOR	STABILIZER	CAM LEVER	MATING 40F CONNECTOR
15416977	R	03	-		102	15475870	15401768	15336387	15448130
15416976	R	03	-		101	15475869	15445756	15336387	15448129

(N/A) PROCESS SENSITIVE DIMENSION

DIMENSIONS ENCLOSED IN ( ) INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED

DIMENSIONAL RANGE (MM)									CHART EI
FROM	> 0	> 20	> 30	> 70	>100	>150	>200	>250	>300
TO	20	30	70	100	150	200	250	300	400
TOLERANCE UNLESS OTHERWISE SPECIFIED	±0.15	±0.2	±0.3	±0.4	±0.5	±0.6	±0.8	±1	±1.2
ANGULAR TOLERANCE ±2°									

THIRD ANGLE PROJECTION

DO NOT SCALE
USE MATH DATA

UNIGRAPHICS

DWG TYPE	PART DRAWING
STYLE	
VOLUME (CM³)	DISTR CODE

UNLESS OTHERWISE SPECIFIED

THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE DM GLOBAL DIMENSIONING AND TOLERANCING ADDENDUM - 1997. ALL GEOMETRIC TOLERANCES AND RELATED DATUMS APPLY @ MMC. RULE #1(PERFECT FORM AT MMC) DOES NOT APPLY WHEN RELATIONSHIP BETWEEN FEATURES IS CRITICAL, SUCH AS FOR WALL THICKNESS OR LOCATION TOLERANCES. SEPARATE MOST (S) CALLOUTS MAY BE USED SEPARATELY, REGARDLESS OF DATUM REFERENCE.
ALL DIMENSIONS ARE IN MILLIMETERS

REFERENCE

DELPHI

DELPHI PACKARD ELECTRIC SYSTEMS
WARREN, OH

	DATE
DR	
APVD1 CRAIG J. COGGINS	16JL01
APVD2 CRAIG J. COGGINS	25JL01
APVD3 COURTNEY A. MANSKY	06AU01
APVD4	
APVD5	

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 1094001

MATERIAL
SEE DRAWING

DRAWING NAME
TAXI CONN 40 M GT 150 280

DRAWING NUMBER
15416926

SIZE	SCALE	FRAME NO	SHEET NO	STG	REV	N/P
A0	2:1	1 OF 1	1 OF 1	R	08	-