Crimp-Validation

DELPHI

product: DELPHI PN 13549583

material: CUNISI
surface: AU
material thickness: 0,32 mm

VERSION I

cross section [mm²]: 0,75

strip length: 4,00 mm

cable type: FLRYW-B
insulation ø [mm]:

seal: DPN 15339412

Uncontrolled Copy
For Information only!

conductor dimension					crimp dimension [mm]					
cable type	cross sect. [mm²]	struct. n x d [mm]	insul. diam. [mm]	tear-out force [N]	core		insulation			
					height ± 0,05	width ± 0,10	height ± 0,10	width ± 0,10	height ± tol.	width ± tol.
FLRYW-B	0,75	24 x 0,21	1,90	120	1,30	1,90	3,20	3,40		

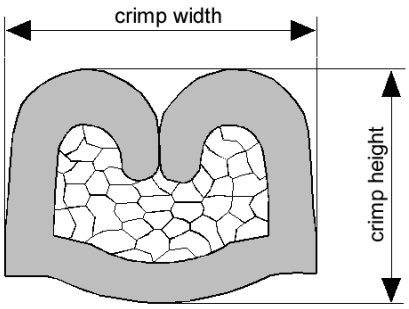
core:
C-1.85-3.0-12
DPN 10713693

insulation:
IS-3.50-3.0-12
DPN 10804761

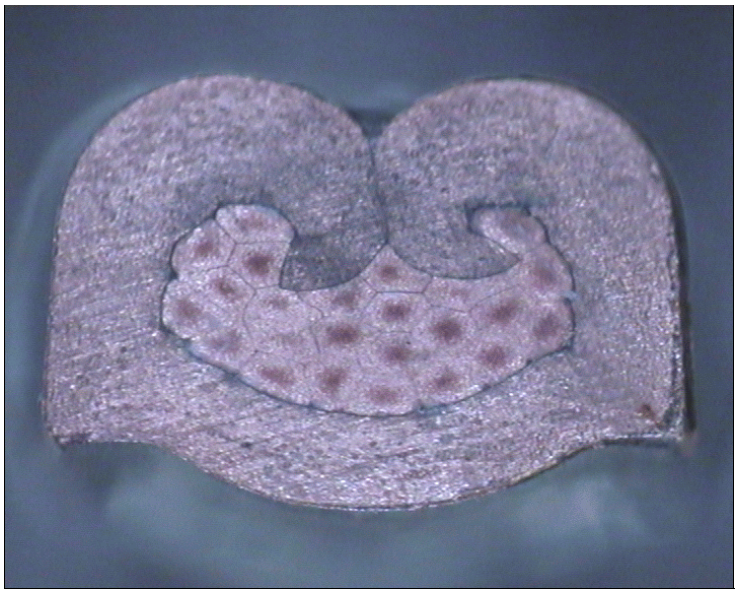
anvil:

two piece anvil:
AC-1.85-3.25
DPN 10764127

AI-3.50-3.6-0.6
DPN 10784539



DELPHI PN 13549583



cable:
0,75 mm² = 24 x 0,21 mm

crimp height:
1,30 mm

crimp width:
1,90 mm