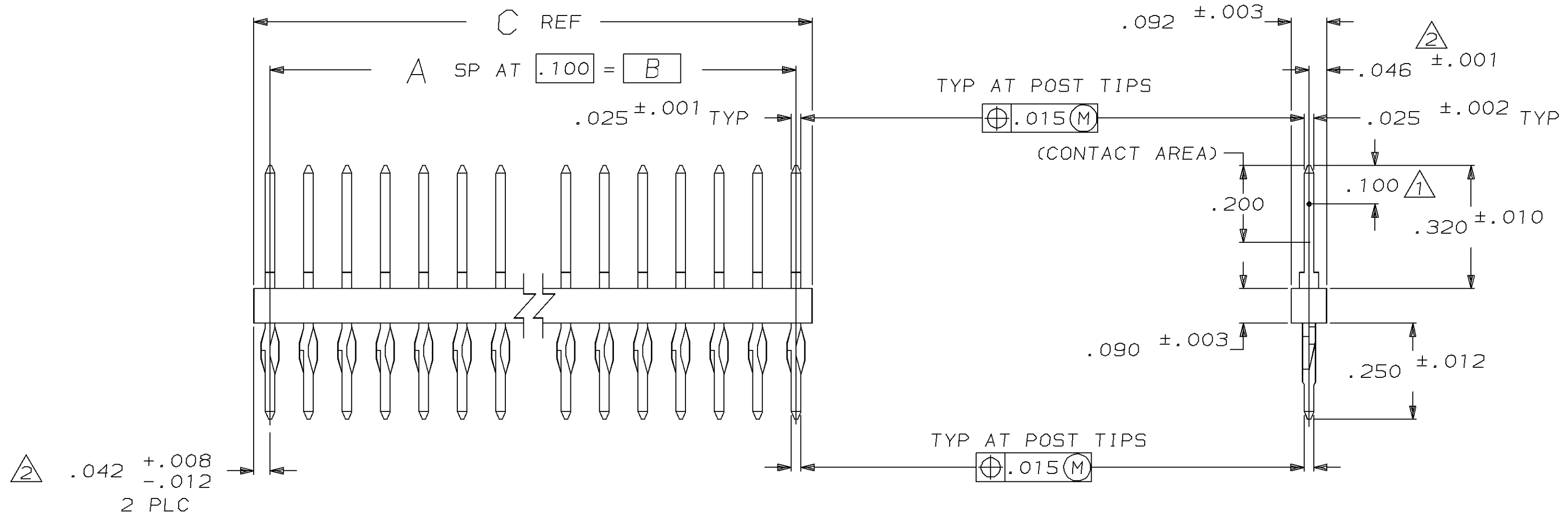
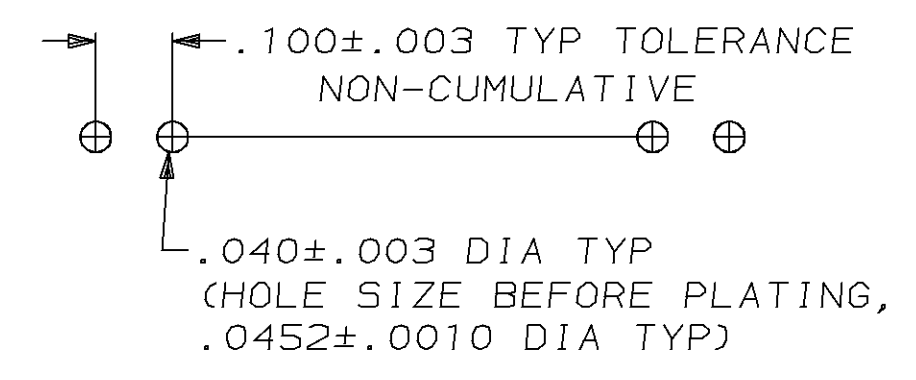


DRAWING MADE IN THIRD ANGLE PROJECTION
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LOC	DIST	P	F	ZONE	LTR	DESCRIPTION	DATE	APPD
AD	39					REV&REDRAWN 1606	-	-
					A1	ADD - 39 REL NO 2347	LAM 8-10-87	-
					B	REV - ECN 1887	MEP 5-24-88	-
					C	REV LOC & DIST AD-4171	3-90	BF
					D	RELEASE -40	09/24/91	KIH
					E	REV PER 0010-1352-93 JK	1-18-94	JK
					F	REV PER 0010-1484-94	10-29-94	JK



- ① POINT OF MEASUREMENT FOR PLATING THICKNESS
- ② THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
- 3 TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD



RECOMMENDED HOLE LAYOUT

	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER
	.284	.200	2	3	4-102898-0
	.684	.600	6	7	3-102898-9
	.484	.400	4	5	3-102898-8
	.584	.500	5	6	3-102898-7
	.384	.300	3	4	3-102898-6
	.084			1	3-102898-5
	.184	.100	1	2	3-102898-4
	3.984	3.900	39	40	3-102898-3
OBSOLETE	3.884	3.800	38	39	3-102898-2
OBSOLETE	3.784	3.700	37	38	3-102898-1
OBSOLETE	3.684	3.600	36	37	3-102898-0
	3.584	3.500	35	36	2-102898-9
OBSOLETE	3.484	3.400	34	35	2-102898-8
OBSOLETE	3.384	3.300	33	34	2-102898-7
OBSOLETE	3.284	3.200	32	33	2-102898-6
	3.184	3.100	31	32	2-102898-5
OBSOLETE	3.084	3.000	30	31	2-102898-4
	2.984	2.900	29	30	2-102898-3
	2.884	2.800	28	29	2-102898-2
	2.784	2.700	27	28	2-102898-1
	2.684	2.600	26	27	2-102898-0
	2.584	2.500	25	26	1-102898-9
	2.484	2.400	24	25	1-102898-8
	2.384	2.300	23	24	1-102898-7
	2.284	2.200	22	23	1-102898-6
	2.184	2.100	21	22	1-102898-5
	2.084	2.000	20	21	1-102898-4
	1.984	1.900	19	20	1-102898-3
OBSOLETE	1.884	1.800	18	19	1-102898-2
	1.784	1.700	17	18	1-102898-1
	1.684	1.600	16	17	1-102898-0
	1.584	1.500	15	16	102898-9
	1.484	1.400	14	15	102898-8
	1.384	1.300	13	14	102898-7
	1.284	1.200	12	13	102898-6
	1.184	1.100	11	12	102898-5
	1.084	1.000	10	11	102898-4
	.984	.900	9	10	102898-3
	.884	.800	8	9	102898-2
	.784	.700	7	8	102898-1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON :		DR 7-16-87 H.MOLL	AMP AMP INCORPORATED Harrisburg, Pa. 17105 NAME HEADER ASSY, MOD II, UNSHROUDED, COMPLIANT PIN, SINGLE, ROW .100, WITH .025 SQ POSTS
2 PL DEC ± .005 3 PL DEC ± .005 ANGLES ±		CHK 7-16-87 L.A.MAYER	
MATERIAL: HOUSING: FLAME RETARDANT THERMOPLASTIC, COLOR-BLACK		APPD 7-16-87 T.C.CLARK	
POST: Cu-Ni-Sn		APPD 7-17-87 R.ELICKER	PRODUCT SPEC
FINISH: POSTS: .000030 GOLD IN CONTACT AREA, .000100-.000200 MATTE TIN-LEAD ON SOLDER TAIL, ALL OVER .000050 NICKEL		APPLICATION SPEC	SIZE D FSCM NO 00779 DRAWING NO 102898
		WEIGHT -	SCALE 4:1 SHEET 1 OF 1