

Crimp - Validation

DELPHI

product: DELPHI PN 13528779
 material: CU-ALLOY
 surface: SN
 material thickness: 0,30 mm
 cross section [mm²]: 2,5

VERSION I

strip length: 4,40 mm
 cable type: FLY-B
 insulation ø [mm]: 2,70 - 3,00
 seal: DPN 15366067

**Uncontrolled
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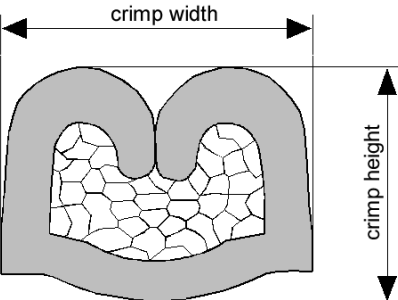
conductor dimension					crimp dimension [mm]					
cable type	cross sect. [mm ²]	struct. n x d [mm]	insul. diam. [mm]	tear-out force [N]	core		insulation			
					height ± 0,05	width ± 0,10	height ± 0,10	width ± 0,10	height ± tol.	width ± tol.
FLRY-B	2,5	50 x 0,26	2,85	250	1,90	2,60	5,00	4,80		

core:
 C-2.50-3.5-12
 DPN 10713752

insulation:
 IS-4.50-3.0-15-A GD 66,0
 DPN 10713800

anvil:

two piece anvil:
 AC-2.50-3.75
 DPN 10769936
 AI-4.50-4.2-0.8
 DPN 10807056



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cable:
2,50 mm² = 50 x 0,26 mm

crimp height:
1,90 mm

crimp width:
2,60 mm