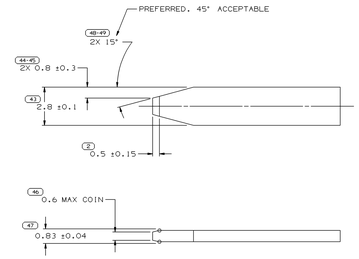
SYMBOL DEFINITION		MISSING NUMBERS
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL (□) DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON AN INDIVIDUAL COMPONENT DRAWING.	TOTAL NO. OF SYMBOLS ON DRAWING: 51 LAST NO. USED: 61	1,53,

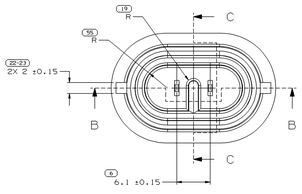
DWG STATUS DATE	STS	REV	N/P	CHG	ZONE	REVISION HISTORY	AUTH	DR	APVD 1	APVD 2
22JN00	R	01	-	-		CLEARED REV COLUMN: 15793199 - ADDED	000005	MAC	MAC	MET
20AP01	R	02	-	-		ALL PARTS: UPDATED GRAPHICS	208949	HAM	JMR	MET
11SE01	R	03	-	-		15419353 - RELEASED	213877	RVP	RVP	AM
12OC01	R	04	-	-		15419353 - REF P/N WAS F5HT-14A464-FA	215811	RVP	RVP	AM
24OC01	R	05	-	-		15419353 - REF P/N WAS 2M5T-14A464-AA	216091	RVP	RVP	AM
08NO01	R	06	-	-		15419353 - UPDATED PDM ATTRIBUTES	217046	EES	EES	AM
12NO01	R	07	-	-		15419353 - UPDATED PDM ATTRIBUTES	217256	HAM	HAM	AM
17JL03	R	08	-	-		ALL PARTS - REVISED NOTE	243574	JYD	JYD	EM
11SE03	R	09	-			ALL PARTS - ADDED BOM NOTE TO DIM.25±0.3 AND REMOVED DIM 2 PLCS	245357	SRB	SRB	WTM
11MR04	R	10	-	-		12124819 & 15419353 - UPDATED PDM ATTRIBUTES	252453	HAM	HAM	WTM
28JL04	R	11	-	-		15419353 - ADDED M5332001 MARKER DOT FOIL	253471	LLJ	LLJ	WTM
28JL04	R	12	-	-		15419353 - REVISED M5332001 DESCRIPTION	257378	LLJ	LLJ	WTM
27JA05	R	13	-	-		13511639 - RELEASED	263788	HAM	HAM	MEM
31MR05	R	14	-	-		15419353 - Ø (4) WAS Ø 4	266570	DPS	JMR	WTM
18MY05	R	15	-	-		12124819 - UPDATED PDM ATTRIBUTES	268290	JTV	RVP	WTM



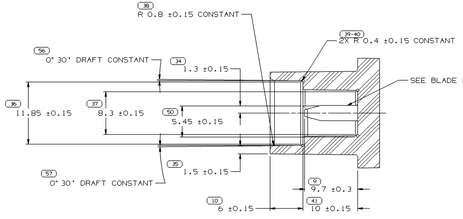
BLADE DETAIL
SCALE 10:1

NOTES

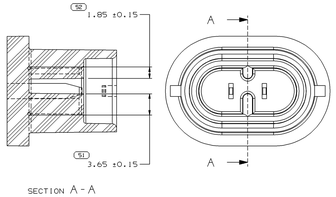
1. INSPECTION SYMBOLS FOR REFERENCE ONLY



TYPE 101

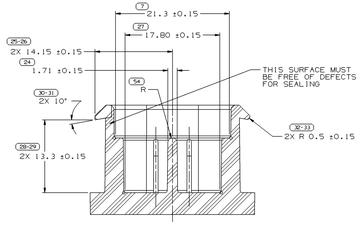


SECTION C-C



SECTION A-A

TYPE 102
SAME AS TYPE 101
EXCEPT AS SHOWN

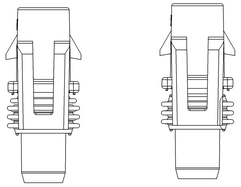


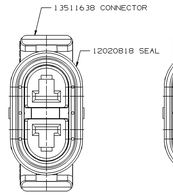
SECTION B-B

NOTES

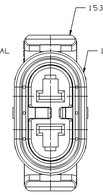
1. INSPECTION SYMBOLS FOR REFERENCE ONLY

MATING COMPONENT INFORMATION

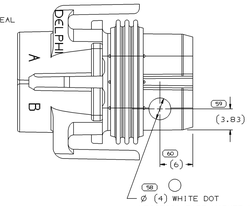




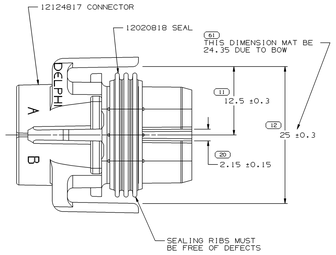
TYPE 104
SAME AS TYPE 101
EXCEPT AS SHOWN

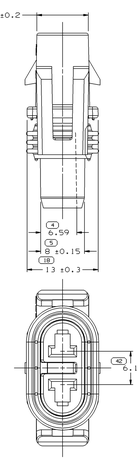


TYPE 102
SAME AS TYPE 101
EXCEPT AS SHOWN

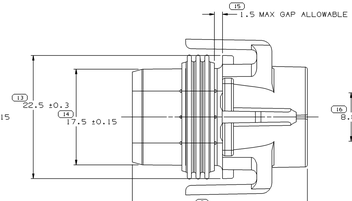


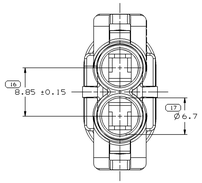
TYPE 103
SAME AS TYPE 101
EXCEPT AS SHOWN





TYPE 101





NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:

   DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.

2. SEALING CODE 3 - DESIGN WILL PASS SALT FOG AND IMMERSION TEST AFTER CONDITIONING AS SPECIFIED IN ESA-644 (WEATHER-PACK),ESA-710 (METRI-PACK), ESA-650 (UNDERHOOD MICRO-PACK), C-4006 (WORLD CONNECTOR), ETC WHEN MATED TO MATING PART OR EQUIVALENT

3. THIS PART ACCEPTS THE FOLLOWING COMPONENTS OR EQUIVALENT:

   TERMINAL 12077411
   CABLE SEAL 12015323
   TERMINAL POSITION ASSURANCE LOCK 12146088 OR 12020807

4. TYPE 101 CONNECTOR TO MATE WITH A.N.S.I. BULB TYPE 881, 889 OR EQUIVALENT. TYPE 102 TO MATE WITH A.N.S.I. BULB TYPE H9 OR EQUIVALENT.

5. WHEN PARTS ARE SHIPPED, THEY MUST BE PACKED IN PLASTIC BAGS OR SHIPPING CONTAINERS MUST BE LINED WITH PLASTIC LINERS. BAGS OR LINERS MUST BE SEALED TO AVOID ENTRY OF FOREIGN MATTER.

6. FOR PARTS NUMBERS WITH ADHESIVE, USE M3510001 OR ADHESIVE APPROVED BY MATERIALS ENGINEERING TO GLUE CONNECTOR SEAL TO CONNECTOR.

7. REFERENCE P/N TYPE 103 FORD 2M5T-14A464-NA

P/N WITH ADHESIVE	REV	N/P	TYPE	STATUS	P/N WITHOUT ADHESIVE	REV	N/P	TYPE	STATUS
-	-	-	-	-	13511639	01	-	104	-
-	-	-	-	-	15419353	01	AK	103	-
-	-	-	-	-	15393199	01	AD	102	-
12186691	A2	-	101	-	12124819	A7	-	101	-

DRAWING NUMBER							
12186800							
SIZE	SCALE	FRAME NO	SHEET NO	STS	REV	N/P	
A1x3	4:1	2 OF 2	1 OF 1	R	15	-	

DIMENSIONAL RANGE (MM)									
FROM	0	>3	>6	>30	>10	>100	>200	>300	>400
TO	3	6	30	10	100	200	300	400	500
TOLERANCE UNLESS OTHERWISE SPECIFIED									
±0.15	±0.2	±0.25	±0.3	±0.4	±0.5	±0.7	±1	±1.2	±2
ANGULAR TOLERANCE ±2°									

THIRD ANGLE PROJECTION

DO NOT SCALE

USE MATH DATA

13 PROCESS SENSITIVE DIMENSION

REFERENCE

DIMENSIONS ENCLOSED IN ( ) INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE WILL BE ATTACHED.

ALL DIMENSIONS ARE IN MILLIMETERS

PART TYPE	
PART DRAWING	
STYLE	
VOLUME (CM³)	SYSTEM CODE

UNLESS OTHERWISE SPECIFIED
THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 UNLESS OTHERWISE SPECIFIED. DIMENSIONS AND TOLERANCES INCLUDE ALL SURFACE FINISHES OF FEATURES MAY BE RANDOMLY REMARKED OF SATIN REFINISHED.

MATERIAL
SEE DRAWING

SUBSTANCES OF CONCERN: PNC RECYCLED CONTENT PER DELPHI (DW9900)

DELPHI

DELPHI PACKARD ELECTRIC SYSTEMS
WARREN, OH

		DATE	
DR			
APVD1	J.L. IBARRA	19AU96	B
APVD2	A. UGALDE B	21AU96	
APVD3	J. BOKROS	16OC96	
APVD4			
APVD5			

DRAWING NAME
TAXI CONN 2 F M/P 280 SLD

DRAWING NUMBER							
12186800							
SIZE	SCALE	FRAME NO	SHEET NO	STS	REV	N/P	
A1x3	4:1	2 OF 2	1 OF 1	R	15	-	

T1S18800